



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	848209	1		
2		1	· HOUSING	
3	244501	12	· · Stud	
4	244516	6	· Tappet	
5	244517	6	· · Tappet	
6	244518	6	· · Sleeve	
7	244519	6	· · Bearing bolt	
8	244520	6	· · Lock ring	
9	244066	6	· Spring disc	
10	244515	6	· Spring	
11	244514	6	· Spring disc	
12	6643666	6	· Sleeve	
13	244697	6	· Pump element	
14	244508	6	· Lock ring	
15	244507	6	· Cardboard tube	
16	244052	6	· Spacer ring	
17	845192	6	· O-ring	
18	244052	6	· Spacer ring	
19	845191	6	· Delivery valve	
20	238309	6	· Spring	
21	244505	6	· Valve retainer	
22	244509	6	· Plug	
23	244499	6	· Spacer ring	
24	244500	6	· O-ring	
25	244080	X	· Adjusting plate	TH = 1.50 MM
	843170	X	· Adjusting washer	TH = 1.55 MM
	244081	X	· Adjusting plate	TH = 1.60 MM
	843171	X	· Adjusting washer	TH = 1.65 MM
	244082	X	· Adjusting plate	TH = 1.70 MM
	843172	X	· Adjusting washer	TH = 1.75 MM
	244083	X	· Adjusting plate	TH = 1.80 MM
	843173	X	· Adjusting washer	TH = 1.85 MM
	244085	X	· Adjusting plate	TH = 1.90 MM
	843174	X	· Adjusting washer	TH = 1.95 MM
	244085	X	· Adjusting plate	TH = 2.00 MM
	843175	X	· Adjusting washer	TH = 2.05 MM
	244086	X	· Adjusting plate	TH = 2.10 MM
	843176	X	· Adjusting washer	TH = 2.15 MM
	244087	X	· Adjusting plate	TH = 2.20 MM
	843177	X	· Adjusting washer	TH = 2.25 MM
	244088	X	· Adjusting plate	TH = 2.30 MM
	843178	X	· Adjusting washer	TH = 2.35 MM
	244089	X	· Adjusting plate	TH = 2.40 MM
	843179	X	· Adjusting washer	TH = 2.45 MM
	244090	X	· Adjusting plate	TH = 2.50 MM
26	244536	6	· O-ring	
27	244503	6	· Cover plate	
28	941907	12	· Spring washer	
29	955782	12	· Nut	
30	244498	1	· Plug	
31	244510	1	· Locating pin	
32	244511	1	· Control arm	
33	941906	2	· Spring washer	
34	6638096	2	· Screw	(238301)
35	244512	1	· Plate	
36	244513	1	· Pin	
37	35096	1	· Overflow valve	
37A	238614	1	· · Peg	
37B	845193	1	· · Spring	
37C	25540	1	· · Bushing	
38	239897	1	· Gasket	
39	244092	1	· Plug	
40	18840	1	· Gasket	
41	244076	3	· Cardboard tube	(843168)

REF	PART NO.	QTY	DESCRIPTION	NOTES
42	6212655	3	· Spacer	
43	130673	3	· Stud	
44	239896	1	· Gasket	
45	941906	3	· Spring washer	
46	955781	3	· Nut	
47	244521	1	· Camshaft	
48	35168	1	· Key	
49	244069	1	· Roller bearing	
50	244522	1	· Roller bearing	
51	941915	1	· Washer	
52	244527	1	· Nut	
53	244528	1	· Bearing shell	
54	190990	2	· Gasket	
55	244529	2	· Screw	
56	6212652	1	· Gasket	
57	244524	1	· Bearing shield	
58	843166	4	· Lock ring	
59	848215	4	· Screw	
60	244073	1	· Sealing ring	
61	955927	1	· Spring washer	
62	955806	1	· Nut	
63	847439	1	· Screw	
63A	239897	1	· Gasket	
64	244077	1	· Gasket	
65	244526	1	· Cover	
66	244079	6	· Lock washer	
67	241778	6	· Screw	